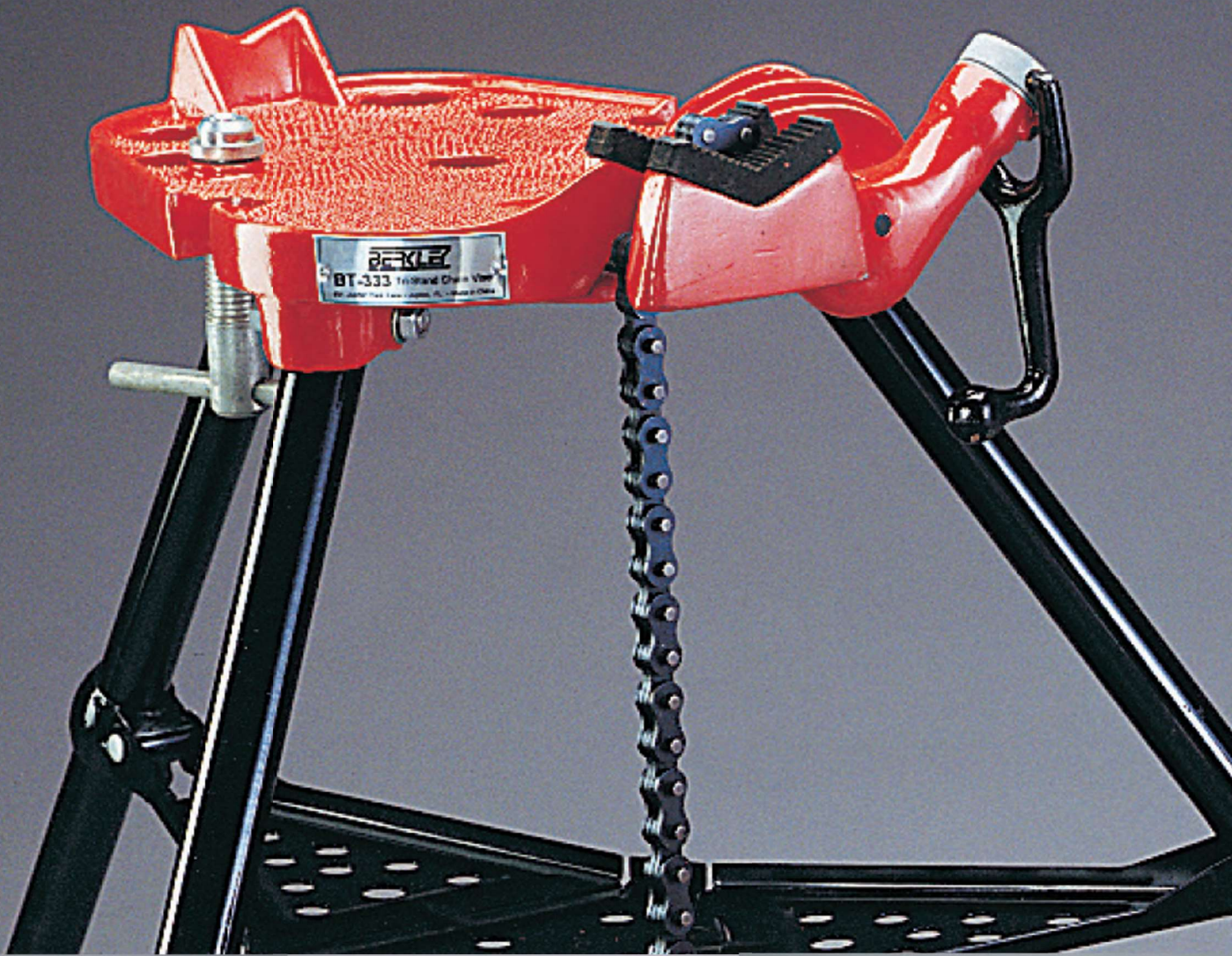


BERKLEY T O O L PIPEMASTER



www.berkleytool.com



CHAIN VISE STAND



Tri-Stand vise has folding lower tray for ease of transporting, while providing additional workspace to hold tool, or oil cans within convenient reach. Vise base has integral pipe rest and pipe bending slots and hardened replaceable jaws. Parts interchangeable with competitive style units.

BERKLEY #	RIDGE TOOL #	DESCRIPTION	HEIGHT	PIPE CAP	WEIGHT (LBS.)
BT-335	40160	Tri-Stand Chain Vise	N/A	1/8-6"	45

BENCH CHAIN VISE



Heavy-duty ductile steel provides durability. Small footprint allows placement anywhere a secure pipe vise is needed. Hardened replaceable jaws have a five-inch capacity; designed to hold pipe but can also secure irregular shaped objects.

BERKLEY #	RIDGE TOOL #	DESCRIPTION	HEIGHT	PIPE CAP	WEIGHT (LBS.)
BT-310	40205	Bench Chain Vise	N/A	1/8-5"	16



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REPLACEMENT PARTS



BERKLEY #	REF.	RIDGE TOOL #	DESCRIPTION
BT-77779	1	68820	Foot Switch with Power Cord fits RIDGID® Model No. 300/535
BT-77003	2	46730 or E-89	Power Cord Grommet fits RIDGID® Model No. 700 & 270 Power Threader
BT-73008	2	46735 or E-889-1	Power Cord Grommet fits RIDGID® Model No. 300/535
BT-77780	3	N/A	Extension Cord For BT-77779 Foot Switch
BT-73031	4	44540 or E-1491-X	Motor Brush Sets/2 fits RIDGID® Model No. 300/535
BT-77008	4	44815 or E-1900X	Motor Brush Set/2 fits RIDGID® Model No. 700/270
BT-73005	5	N/A	Armature Fan Only fits RIDGID® Model No. 300/535
BT-77004	5	N/A	Armature Fan fits RIDGID® Model No. 700 & 270 Power Threader
BT-73006	6	86690 or 87875	Field 115V fits RIDGID® Model No. 300/535
BT-73007	6	86705 or 87885	Field 230V fits RIDGID® Model No. 300/535
BT-77002	6	44070 or D-755	Field fits RIDGID® Model No. 700 Power Threader (115V)
BT-30043	7	43190 or B-947	Cover Plate fits RIDGID® Model No. 535
BT-73030	8	44505 or E-1417	Switch fits RIDGID® Model No. 300/535
BT-73002	9	44010 or D-696-X	Armature 115V fits RIDGID® Model No. 300/535
BT-73003	9	44030 or D-739-X	Armature 230V for RIDGID® Model No. 300/535
BT-77001	9	44055 or D-750-X	Armature fits RIDGID® Model No. 700 & 270 Power Threader (115V)
BT-77005	10	44795 or E-1895	Motor Brush Holder fits RIDGID® Model No. 700/270
BT-73009	10	45025 or E-2606	Motor Brush Holder fits RIDGID® Model No. 300/535
BT-30054	11	44715 or 1666X	Jaw Inserts (set 3) fits RIDGID® Model No. 300/535/270
BT-30052	12	44090 or D-838X	Chuck Jaw with Insert fits RIDGID® Model No. 300/270
BT-30051		N/A	Chuck Jaw without Insert fits RIDGID® Model No. 300/270
BT-30045	13	43900 or D-475-2X	Chuck Jaw with Insert fits RIDGID® Model No. 535
BT-77777	14	89185 or E-3342	Switch fits RIDGID® Model No. 270 Power Threader
BT-77010	14	44905 or E-1964	Switch fits RIDGID® Model No. 700 Power Threader
BT-77778	15	83940 or 2900	Micro Switch for foot switch
BT-77006	16	45660 or E-4404	Motor Brush Cap fits RIDGID® Model No. 700/270
BT-73011	16	44545 or E-1493-1	Motor Brush Cap fits RIDGID® Model No. 300/535
BT-73012	17	46740 or E-890-2	Power Cord fits RIDGID® Model No. 300 & 535 Power Threader (115V)
BT-77009	17	89155 or D-1298	Power Cord fits RIDGID® Model No. 700 & 270 Power Threader (115V)
BT-30047	18	42405	Drive Bar fits RIDGID® Model No. 844 for No. 141/161
BT-30001	19	44100 or D-842	Barrel Shaft
BT-30002	20	45335 or E3240-R	Bronze Bearing fits RIDGID® Model No. 300 Power Threader, Front/Rear
BT-30004	21	45260 or E-3127	Stop Pin fits RIDGID® Model No. 300 Power Threader
BT-30003	22	45345 or E-3242	Thrust Ring fits RIDGID® Model No. 300 Power Threader
BT-73004	23	44565 or E-1497	Armature Ball Bearing fits RIDGID® Model No. 300/535



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PIPE CUTTERS



BERKLEY #	RIDGE TOOL #	DESCRIPTION	CAPACITY	WEIGHT
BT-50000	32820	Hand Held Pipe Cutter	1/8-2" 3-50mm	7.0
BT-30033	42370	Cutter fits BT-5020/535	1/8-2" 3-50mm	7.5
BT-50224	424S	4 Wheel Hinged Pipe Cutter	2-4" Steel	14.5
BT-50246	466S	4 Wheel Hinged Pipe Cutter	4-6" Steel	20.25



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CROSS REFERENCE CHART

REED CUTTER	REED WHEEL	Ridge Tool CUTTER	Ridge Tool OLD#	Wheel NEW#	BERKLEY CUTTER WHEEL	APPLICATION
PIPE CUTTERS						
2-1, 2-1Q, 2-4WG	2RBS	1, 2, 42, 535, 300, 1A, 2A, 42A, 201, 202, 360, 820, 364	F514	33100	BT-01100	Steel, Ductile Iron-Thin
			F3	33105	BT-01000	Steel & Ductile Iron-H.D.
2-3, 2-3Q, 2-4	2RBHD		F3S	33110	BT-01200	H.D. for Steel, Stainless Steel
			F-119	33115	BT-01300	Grey Cast Iron
3-1, 3-3, 3-4	HS4	3, 4, 3S, 4S, 44, 44S all of: 466, 468, 472 (ie.C, S, HWS)				Stainless Steel
	3RG		F229HD, F229S	33130	BT-04200	Stainless Steel
	3RG-CI		F515	33120	BT-04100	Steel & Ductile Iron-Thin
			F229	33125	BT-04000	Steel & Ductile Iron-H.D.
			E3186	83140	N.A.	Steel & Ductile Iron-Hvy. Wall
			E1962	33135	N.A.	Cast Iron
5B, 6B, 6-1/2B, 7B	5B					Steel
SP4	SP4					Soil Pipe
H2-1/2	HX2-1/2	300, 535, 802, 360, 820, 364	E1032	44185	BT-02000	Steel
			E1032S	44190	BT-02100	Stainless Steel
		206	E109	33220	BT-02200	Cast Iron
		246	E2362	33225	BT-02300	Cast Iron
	R367	6S, 208, 209	F367	33145	BT-06000	Steel, Ductile Iron
			F367S	33150	BT-06100	Stainless Steel
		6S, 208	F383	33155	BT-01400	Grey Cast Iron
TUBING CUTTERS						
TC1Q, TC1QP, T10, T15	0	00, 0, 12, 15, 20, 10	F158	33160	BT-01500	Copper, Aluminum, Brass Tubing
TC2Q (A or P), TC15, T20	0SS		E1240	33165	BT-01210	Steel & Stainless Steel Tubing
TC3Q, TC3QP, TC4Q	30-40	30, 40, 153, 134, 154, 136, 156	E2191	33175	BT-02110	Steel Tubing
TC4QP, TC6Q, TC6QP		same plus 106, 108, 109	E2558	33170	BT-02500	Aluminum & Copper Tubing
MC1	32633					
TC11	75015					
TC11	75046					
MC2	345T	101, 103, 104, 105, 131, 132 150, 151, 152, 205	E3469	33185	BT-03400	Copper, Aluminum, Brass Tubing
	R2990	315	E2990	33205	N.A.	Copper, Aluminum, Steel Tubing
MC2	R4546	105, 131, 132, 205, 150, 151, 152, 153P	E4546	33190	BT-04500	Steel & Stainless Steel Tubing
PLASTIC						
TC1QP, TC1Q, TC2QP	OP2	15			N.A.	ABS, PE, PB, PP
TC2Q, TC15, T10, T15, T20	1-2PVC	20			N.A.	PVC
TC3QP, TC3Q	30-40P	30P, 40	E2156	73730	N.A.	ABS, PE, PB, PP
TC4QP, TC4Q	3-6PVC	106, 133P	E5299, E2157	33180, 74735	N.A.	PVC
TC6QP, TC6Q	6QP	134P, 136P, 154P, 156P			N.A.	Thick wall PE
TC6QP, TC8QP	80P	136P, 136			N.A.	ABS, PE, PB, PP
	R2155	105, 131P, 132P, 205P	E2155	74720	N.A.	PE, PB, PP-std, hvy.
	R5272	151P, 152P	E5272	33195	N.A.	PVC, ABS-std
REED PIPE CUTTERS						
H2-1/2	HS2-1/2				N.A.	Steel, Stainless Steel
H4	HS4				BT-04400	Steel, Stainless Steel
H6	HS6				BT-06600	Steel, Stainless Steel
H8, H12	HS8-12				BT-08000	Steel, Stainless Steel
H2-1/2	HX2-1/2				N.A.	XS Steel
H4	HX4				N.A.	XS Steel
H6	HX6				N.A.	XS Steel
H8, H12	HX8				N.A.	XS Steel
H8, H12	HXX8				N.A.	XXS Steel
H2-1/2	2RBCI				N.A.	Cast, Ductile Iron
H4	HI4				BT-04600	Cast, Ductile Iron
H6, H8, H12	HI6				BT-06700	Cast, Ductile Iron
H6, H8, H12	H6PSE5				N.A.	Cast, Ductile Iron, Steel
ALL REED CUTTERS						
	RCS8-30				BT-08100	Steel, Stainless Steel-STD.
	RCI8-30				BT-08200	Cast, Ductile Iron, (manual)
	RCD8-30				N.A.	Cast, Ductile Iron, (power)
	RCDX				N.A.	Hvy. Pit Cast, Duct. Iron (power)
	RCX				N.A.	Hvy. Steel, Stainless Steel
IMPERIAL						
		IMPERIAL WHEEL NO.	IMPERIAL CUTTER NO.	NEW#		APPLICATION
		75015	274FC, 312FB, 174F,	BT-9015		Tubing Cutter Heavy
		75046	374FC, TC1000, TC1020	BT-9046		Wheel Cutter Stainless Steel
		32633	127F, FA, FB;227F, FA;TC1050	BT-9633		Tubing Cutter
		74761	206FA, 206FB	BT-9761		
COLLINS						
		COLLINS WHEEL NO.	COLLINS CUTTER NO.	NEW#		APPLICATION
		1128HD	22A	N.A.		Steel
		4121HD	44A, 66A	BT-09100		Steel
		03221, 00034	EZ roller cutter with ball bearing center 1/4"-4" (OD)	BT-09200		Steel



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POWER THREADER ACCESSORIES



REFERENCE #	BERKLEY #	RIDGE TOOL #	DESCRIPTION
1	BT-30033	42370	1/8" - 2" Pipe Cutter for BT-5020
2	BT-99992	97065	Universal 1/8" - 2" Die Head Self Oiling
3	BT-30031	68815	Carriage with lever includes No.'s 3,4, and 5
4	BT-30016	42385	Carriage lever kit includes No.'s 4 and 5
5	BT-30015	46215	Collar assembly
6	BT-30032	42365	Reamer
7	BT-33006C-1	41650	Oiler unit complete with one gallon oil
8	BT-33026	41680	Oil gun and hose only
9	BT-334	42360	Stand for BT-5020 Power Threader
10	BT-30030	N/A	Carriage complete with accessories includes No.'s 1-6
11	BT-30005	42575	Transporter for BT-5020
12	BT-30050	N/A	One gallon dark threading oil



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THREADING DIES



Berkley dies are manufactured to meet ANSI and ISO specifications. High-grade tool steel, world class manufacturing and stringent quality control ensure Berkley dies provide fast clean threads and long life. Dies available only in right hand models.

PIPE DIES

Dies are designed to fit in Berkley 41000 series dropheads as well as the following RIDGID® Heads Model No. 12R, 00-R, 111-R, 0-R, 11-R, 30A and 31A Drop Heads

SIZE	NPT ALLOY		NPT HIGH SPEED		NPSM ALLOY		BSPT HIGH SPEED	
	BERKLEY #	RIDGE TOOL#	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #
1/4"	BT-00001	37815	BT-00009	37860	N/A	N/A	BT-00110	66315
3/8"	BT-00002	37820	BT-00010	37865	N/A	N/A	BT-00111	66320
1/2"	BT-00003	37825	N/A	37870	N/A	37960	N/A	66325
3/4"	BT-00004	37830	N/A	37875	BT-00020	37965	N/A	66330
1"	BT-00005	37835	BT-00013	37880	BT-00021	37970	N/A	66335
1 1/4"	BT-00006	37840	BT-00014	37885	N/A	37975	BT-00115	66340
1 1/2"	BT-00007	37845	BT-00015	37890	BT-00023	37980	BT-00116	66345
2"	BT-00008	37850	BT-00016	37895	BT-00024	37985	BT-00117	66350

UNIVERSAL DIES

Dies are designed to fit Berkley #BT-99992 Die Head as well as the following RIDGID® Die Heads Model No. 504A, 711, 713, 811, 811A, 841, 842 and 815

SIZE	NPT ALLOY		NPT HIGH SPEED		FOR STAINLESS		NPSM	
	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #
1/8"	N/A	N/A	BT-00031	47755	N/A	N/A	N/A	N/A
1/4"-3/8"	BT-00028	47740	BT-00032	47760	N/A	N/A	N/A	N/A
1/2"-3/4"	BT-00029	47745	N/A	47765	BT-00035	47785	BT-00037	47855
1"-2"	BT-00030	47750	N/A	47770	N/A	47790	BT-00038	47860

UNIVERSAL BOLT DIES

Bolt Dies to fit BT-99992 Die head as well as RIDGID® Model No. 504A, 711, 713, 811A, 815A and 911

SIZE	THREADS PER INCH	UNC ALLOY		UNC HIGH SPEED		SIZE	THREADS PER INCH	UNF HIGH SPEED	
		BERKLEY #	RIDGE TOOL #	BERKLEY #	RIDGE TOOL #			BERKLEY #	RIDGE TOOL #
1/4"	20	BT-00039	47985	BT-00071	48215	1/4"	28	BT-00055	48065
5/16"	18	NA	47990	BT-00072	48220	5/16"	24	BT-00056	48070
3/8"	16	NA	47995	NA	48225	3/8"	24	BT-00057	48075
7/16"	14	NA	48000	BT-00074	48230	7/16"	20	NA	48080
1/2"	13	NA	48005	NA	48235	1/2"	20	BT-00059	48085
9/16"	12	BT-00044	48010	NA	48240	9/16"	18	BT-00060	48090
5/8"	11	BT-00045	48015	BT-00077	48245	5/8"	18	NA	48095
3/4"	10	BT-00046	48020	BT-00078	48250	3/4"	16	BT-00062	48100
7/8"	9	BT-00047	48025	BT-00079	48255	7/8"	14	BT-00063	48105
1"	8	BT-00048	48030	BT-00080	48260	1"	14	NA	48145
1 1/8"	7	NA	48035	BT-00081	48265	1 1/8"	12	NA	48115
1 1/4"	7	NA	48040	NA	48270	1 1/4"	12	NA	48120
1 3/8"	6	BT-00051	48045	NA	48275	1 3/8"	12	NA	48125
1 1/2"	6	BT-00052	48050	NA	48280	1 1/2"	12	NA	48130
1 3/4"	5	BT-00053	48055	NA	48285	1 3/4"	5	BT-00069	N/A
2"	4 1/2	BT-00054	48060	NA	48290	2"	4 1/2	NA	N/A



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